

**Alkalinity M****56I700120****50 - 2400 mg/L CaCO<sub>3</sub>****Material**

<b>Reagents</b>	<b>Packaging Unit</b>	<b>Part Number</b>
Alkalinity 4.5 Indicator TA4	65 mL	56L013865
Alkalinity LR Titrant TA3	65 mL	56L013965
Alkalinity HR Titrant PA2/TA2	65 mL	56L013665

The following accessories are required.

<b>Accessories</b>	<b>Packaging Unit</b>	<b>Part Number</b>
Syringe, plastic, 20 mL	1 pc.	56A006501
Titration jar with cap, plastic, 60 mL	1 pc.	56A006701

**Application List**

- Cooling Water
- Boiler Water

**Notes**

1. The M refers to methyl orange, the indicator originally used for titrating Total Alkalinity.
2. Nowadays 4.5 indicator is used but the old M terminology has remained.

**Alkalinity Relationship**

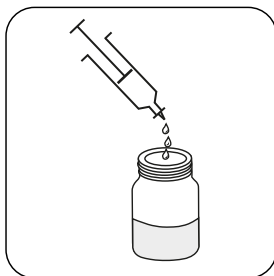
The separate contributions to alkalinity from free caustic, carbonate and bicarbonate can be estimated using the P & M alkalinity relationship in the table below.

<b>If</b>	<b>OH</b>	<b>CO<sub>3</sub></b>	<b>HCO<sub>3</sub></b>
P = 0	0	0	M
P < M/2	0	2P	M - 2P
P = M/2	0	2P	0
P > M/2	2P - M	2 (M - P)	0
P = M	M	0	0

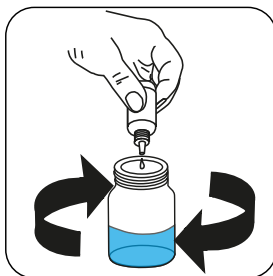
## Sampling

Select the sample volume from the table according to the expected measuring range and read off the factor to calculate the result.

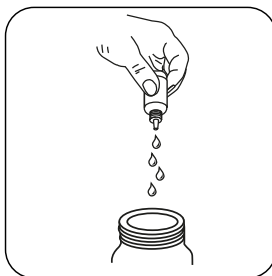
Expected Range	Titrant used	Sample Size	Factor
50-150 mg/L	Alkalinity LR Titrant TA3	40 mL	5
100-300 mg/L	Alkalinity LR Titrant TA3	20 mL	10
200-600 mg/L	Alkalinity LR Titrant TA3	10 mL	20
200-600 mg/L	Alkalinity HR Titrant PA2/TA2	40 mL	20
400-1200 mg/L	Alkalinity HR Titrant PA2/TA2	20 mL	40
800-2400 mg/L	Alkalinity HR Titrant PA2/TA2	10 mL	80



**Attention!** Select the appropriate sample volume according to the instructions in the chapter Sampling.



Add drops of **Alkalinity 4.5 Indicator TA4** to give a **pure blue** colour.



**Attention!** Record the number of drops that will be added.

**Note:** Make sure to swirl the jar after adding each drop!



Add drops of **Alkalinity LR Titrant TA3** or **Alkalinity HR Titrant PA2/TA2** to give a **orange/ yellow** colour.

**Calculate test result: Total Alkalinity (as CaCO<sub>3</sub>) mg/L = Number of drops x factor (see table)**